

**The Bisra Stone Lime Co. Ltd.**  
(A Govt.of India Enterprise)  
At/Po-Birmitrapur,Dist-Sundargarh,Orissa.Tel No.0661-2610270  
TIN-21322000011, CIN-L14100WB1910GOI001996  
e-Mail:bslcoltd.brmp@gmail.com

Ref: LQ/51/018

Dt. 22.09.2016

To,

-----  
-----  
-----  
-----

Sub: Enquiry for submission of quotation for repairing and rebuilding of Rotor of  
Sch. No.4, Crusher plant.

Enq. No. LQ/51/018  
Due Date:

Dt. 22.09.2016  
**Dt. 30.09.2016**

Dear Sir,

The following job as per Scope of Work is urgently to be undertaken by suitable agency for repairing & rebuilding of worn out Impactor Rotor of our Scheme No.4, Crusher Plant. Please submit your quotation within due date on the above address through **Mail/Post/Courier** to enable us to process order on you. The **brief description** of the job is given below:-

Sl. No.	Job Description	Qty Reqd.
1.	<p><b><u>For Sch. No. 04,Crusher Plant</u></b></p> <p>Repairing and Rebuilding of worn--out Impactor Rotor of sch. No. 04 as per Scope of work as given below:-</p> <p><b><u>Scope of Work:</u></b></p> <p>1) Dismantling the wornout rimplate 02 Nos. and fixing 02 Nos new rimplate of 25mm thick and 38" dia. after machining. Bothside rimplates need welding by low hydrogen electrodes (7018) of good quality and hardfacing to be done at the topside of rim plate by 7018 electrodes.</p> <p>Material of Rimplates: SAILHARD (Material composition test certificate to be produced.)</p> <p>2) Grousing the excess welding metal from 3 segment of Rotor body to get original base layer. Rebuilding the wear out rotor body (3 segments) in good quality electrodes (7018) and hammer locking area to be properly checked and repaired. The height of rotor body should be 100mm from the hammer locking groove and width 50mm. (at topside)</p> <p>3) Rotor shaft both side thread to be checked and new 02 Nos. locknuts to be manufactured as per pitch and size required.</p> <p>4) Balancing the rotor properly after completion of repairing/rebuilding work.</p>	1 job

**Contd..P/2**

**Our Terms & Conditions:**

- 1) Price: FOR BSLC Central Store.
- 2) Completion of the Job: Within 03 weeks
- 3) Discount: Maximum percentage should be given.
- 4) ED/CST/VAT/ET/Ser.Tax: If any to be clearly mentioned.
- 5) Payment: Within 30 days through RTGS
- 6) Guarantee: Minimum 100000 MT of Crushing.
- 7) LD Clause: Rs. 500/- for each day of delay beyond delivery period as would be stated in delivery schedule shall be imposed and recovered from your bill up to a maximum amount of 5% of the ordered value.
- 8) Test Certificate: Material Test Certificate should be produced during supply of material.
- 9) Inspection: By us during course of job and before delivery also.
- 10) Last date of Receipt of quotation: Dt. 30.09.2016 (through Fax/Mail/by post)

- Note:**
- 1) Parties are requested to visit the site at Sch. No. 4 crusher plant and to see the work to be done in the above rotor before giving quotation.
  - 2) The worn out Rotor has to be collected by you from our site to your site/workshop for undertaking the above job by you. After repairing and rebuilding is over, the complete assy has to be dispatched to our site by you.

Sr.Manager(Materials)

----X-----